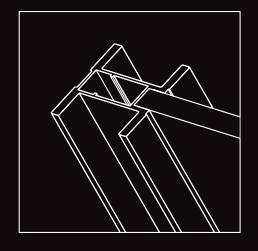
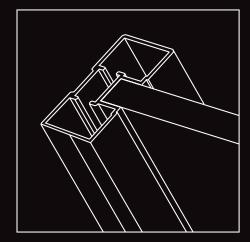
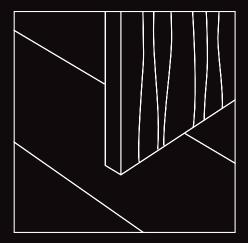
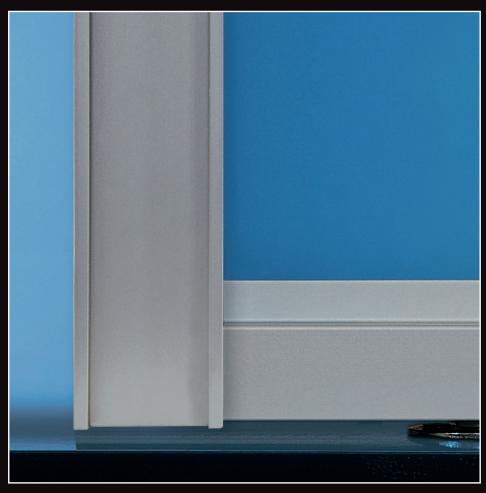
SLIDING DOOR SYSTEM_ AIR

TECHNICAL BOOK









System description

Accessories



SLIDING DOOR SYSTEM

SLIDING DOOR SYSTEM_ AIR

- 1.0_ System description_ page 03
- 2.0_ Profiles_ page 04
- 3.0_ Profile finishes_ page 10
- 4.0_ Panels_ page 11
- 5.0_Top tracks_page 13
- 6.0_ Accessories_ page 15
- 7.0_ Diagrams_ Alignment_ page 24
- 8.0_ Diagrams_ Ganging_ page 36
- 9.0_ Diagrams_Handles_ page 39
- 10._ Diagram_ Recessed top track_ page 42



1.1_ Overview

The key features of our made-to-measure system are versatility in customization and quality of our hardware allowing for individual solutions and unparalleled operation. The AIR system is an ideal solution for environments where an uninterrupted floor plane is required. See profiles for specifics.

Doors can be ordered fully assembled with our standard panel materials or as frame kits to accommodate a panel material of your choosing. Assembly of doors with customer's own materials (COM) is available; please contact Raumplus for more information.

1.2_ Fully assembled door

Made-to-measure per specifications with the following design parameters:

- _ Maximum height 2743mm [9' 0"]
- _ Maximum width 1219mm [4' 0"]
- _ Maximum weight 60kg [130lbs]
- _ Standard finish: Clear anodized aluminum (silver)
- _Top track, Valance, L-bracket shipped 50mm [2"] over-length for trimming on-site

System components (quantity per door):

Top Track

- 1_Valance (varies by order)
- 2_Top track (varies by order)

Not shown:

AIR Stopper with brake (2)

Door

- 3_ AIR Roller (2)
- 4_ Fixation for top track (2)
- 5_Top rail (1)
- 6_ Stile (2)
- 7_ Frame screw (4)
- 8_ Plug / cover (4)
- 9_ Brush gasket (one stile only)
- 10_ Panel (varies by order)
- 11_ Panel gasket (all sides of panel)
- 12_ Bottom rail (1)
- 13_ Ground plate with roller (1)
- 14_ Ground plate without roller (1)

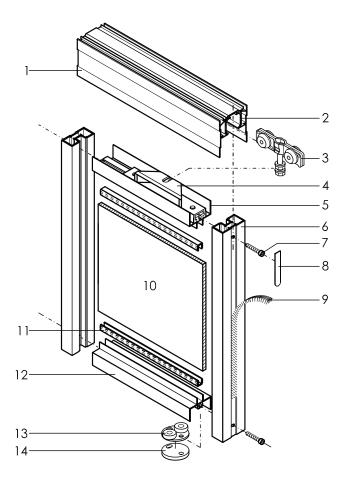
1.3_ Frame kit

Frame kits are made-to-measure per specifications and ready for assembly using customer's own panel material. In addition to the design parameters listed for fully assembled doors, please consider the following:

- _ Minimum panel thickness 4mm [5/32"]
- _ Maximum glass thickness 8mm [5/16"]
- _ Maximum solid panel thickness 10mm [3/8"]

Appropriate panel gasket to be specified when ordering:

- _ 4mm [5/32"]
- _5mm [3/16"]
- _6mm [1/4"]
- _7mm [9/32"]
- _8mm [5/16"]
- *Gasket not required for solid 10mm [3/8"] material

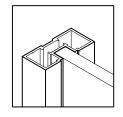


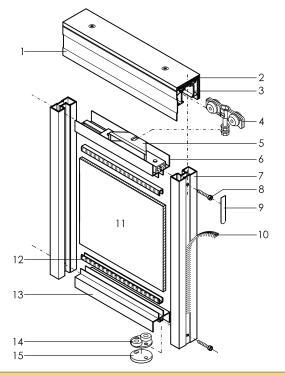


SLIDING DOOR SYSTEM

2_ Profiles

2.1_ S1500 Isometric view / wall-mounted





Each sliding door is composed of the following:

Top track

- 1_ Valance (varies by order)
- 2_ Continuous L-bracket (varies by order)
- 3_Top track (varies by order)

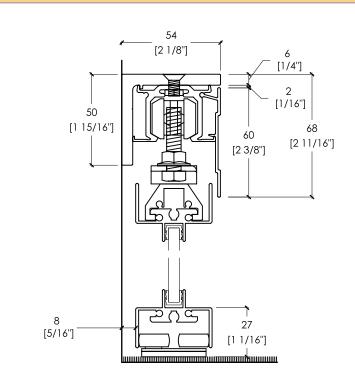
Not shown:

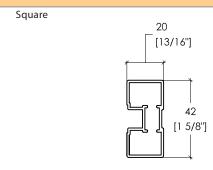
AIR Stopper with brake (2)

Door

- 4_ AIR roller (2)
- 5_ Fixation for top track (2)
- 6_ Top rail (1)
- 7_ Stile (2)
- 8_ Frame screw (4)
- 9_ Plug / cover (4)
- 10_ Brush gasket (one stile only)
- 11_ Panel (1)
- 12_ Panel gasket (all sides of panel)
- 13_ Bottom rail (1)
- 14_ Ground plate with roller (1)
- 15_ Ground plate without roller (1)

S1500 Section and stile detail / wall-mounted





S1500 Stile

Finish

Standard: Clear anodized aluminum (silver)

Application

Residential / commercial projects

Dimensions

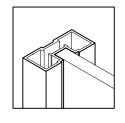
Max size 1219mm x 2743mm [4' x 9']

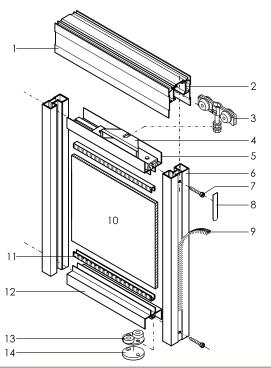
Max weight 60kg [130lbs]

Panel thickness 4mm [3/16"] to 10mm [3/8"],10mm without gasket

- *Door can not travel past ground plate with roller
- *Wall-mounted, single and bi-parting doors only

2.2_ \$1500 Isometric view / ceiling-mounted





Each sliding door is composed of the following:

Ton track

- 1_ Valance (varies by order)
- 2_Top track (varies by order)

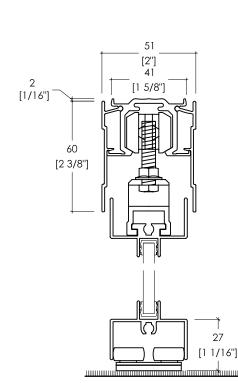
Not shown:

AIR Stopper with brake (2)

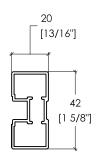
Door

- 3_ AIR roller (2)
- 4_ Fixation for top track (2)
- 5_Top rail (1)
- 6_ Stile (2)
- 7_ Frame screw (4)
- 8_ Plug / cover (4)
- 9_ Brush gasket (one stile only)
- 10_ Panel (1)
- 11_ Panel gasket (all sides of panel)
- 12_ Bottom rail (1)
- 13_ Ground plate with roller (1)
- 14_ Ground plate without roller (1)

S1500 Section and stile detail / ceiling-mounted



Square



S1500 Stile

Finish

Standard: Clear anodized aluminum (silver)

Application

Residential / commercial projects

Dimensions

Max size 1219mm x 2743mm [4' x 9']

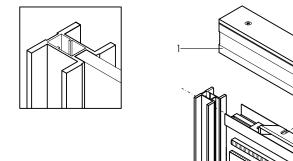
Max weight 60kg [130lbs]

Panel thickness 4mm [3/16"] to 10mm [3/8"],10mm without gasket

- *Door can not travel past ground plate with roller
- *Best used as single door or two bi-parting or bi-pass doors. Can be combined with fixed panels. Not recomended for larger spans
- *See Diagrams for recessing top track

SLIDING DOOR SYSTEM

2.3_ \$3000 Isometric view / wall-mounted



13

Each wall-mounted sliding door is composed of the following:

Top track

- 1_Valance (varies by order)
- 2_ Continuous L-bracket (varies by order)
- 3_Top track (varies by order)

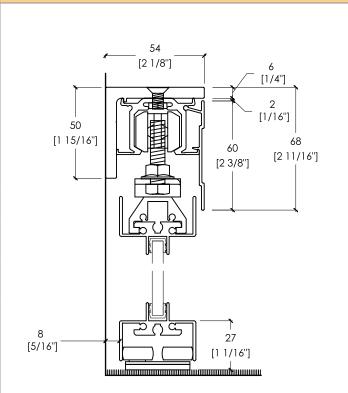
Not shown:

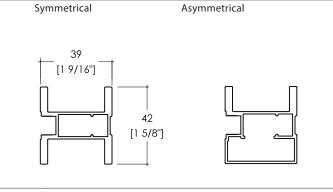
AIR Stopper with brake (2)

Dooi

- 4_ AIR roller (2)
- 5_ Fixation for top track (2)
- 6_ Top rail (1)
- 7_ Stile (2)
- 8_ Frame screw (4)
- 9_ Plug / cover (4)
- 10_ Brush gasket (one stile only)
- 11_ Panel (1)
- 12_ Panel gasket (all sides of panel)
- 13_ Bottom rail (1)
- 14_ Ground plate with roller (1)
- 15_ Ground plate without roller (1)

S3000 Section and stile detail / wall-mounted





S3000 Stile

Finish

Standard: Clear anodized aluminum (silver)

Application

Residential / commercial projects

Dimensions

Max size 1219mm x 2743mm [4' x 9']

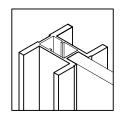
Max weight 60kg [130lbs]

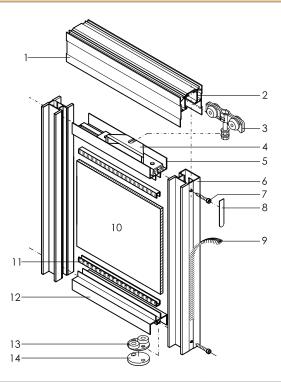
Panel thickness 4mm [3/16"] to 10mm [3/8"],10mm without gasket

- *Door can not travel past ground plate with roller
- *Wall-mounted, single and bi-parting doors only



2.4_ S3000 Isometric view / ceiling-mounted





Each wall-mounted sliding door is composed of the following:

Top track

- 1_ Valance (varies by order)
- 2_Top track (varies by order)

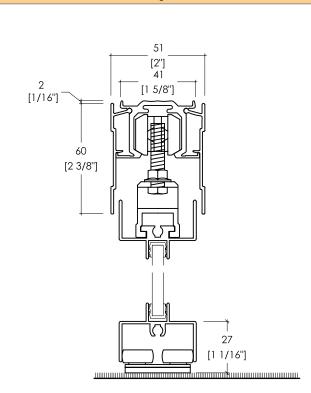
Not shown:

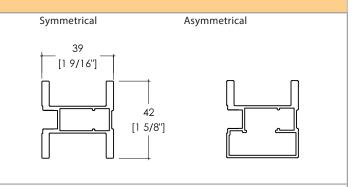
AIR Stopper with brake (2)

Door

- 3_ AIR roller (2)
- 4_ Fixation for top track (2)
- 5_ Top rail (1)
- 6_ Stile (2)
- 7_ Frame screw (4)
- 8_ Plug / cover (4)
- 9_ Brush gasket (one stile only)
- 10_ Panel (1)
- 11_ Panel gasket (all sides of panel)
- 12_Bottom rail (1)
- 13_ Ground plate with roller (1)
- 14_ Ground plate without roller (1)

S3000 Section and stile detail / ceiling-mounted





S3000 Stile

Finish

Standard: Clear anodized aluminum (silver)

Application

Residential / commercial projects

Dimensions

Max size 1219mm x 2743mm [4' x 9']

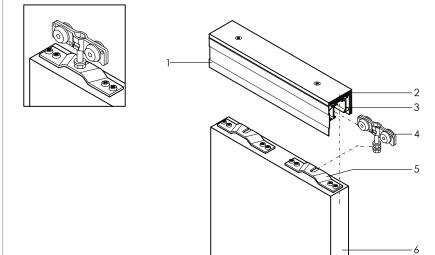
Max weight 60kg [130lbs]

Panel thickness 4mm [3/16"] to 10mm [3/8"], 10mm without gasket

- *Door can not travel past ground plate with roller
- *Best used as single door or two bi-parting or bi-pass doors. Can be combined with fixed panels. Not recomended for larger spans
- *See Diagrams for recessing top track

SLIDING DOOR SYSTEM

2.5_ AIR Solid door hardware isometric view / wall-mounted



Each wall-mounted sliding door is composed of the following:

Top track

- 1_ Valance (varies by order)
- 2_ Continuous L-bracket (varies by order)
- 3_ Top track (varies by order)

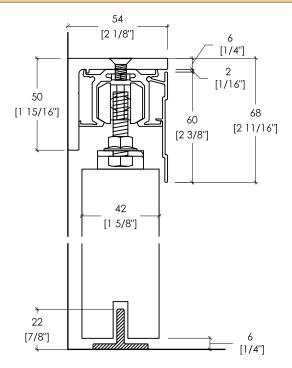
Not shown:

AIR Stopper with brake (2)

Door

- 4_ AIR roller (2)
- 5_ AIR bracket (2)
- 6_ (Material by others)
- 7_ (Cut out slot for bottom guide)
- 8_ Solid door bottom guide (1)

AIR Solid door hardware section and stile detail / wall-mounted



AIR Solid door hardware

Finish

Standard: Clear anodized aluminum (silver)

Application

Residential / commercial projects

Dimensions

Max weight 60kg [130lbs]

Panel thickness min. 38mm [1 1/2"] to max. 42mm [1 5/8"]

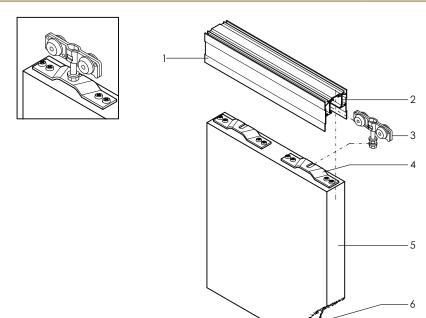
Included in hardware set (one door)

(2) AIR rollers, (2) AIR brackets, (2) AIR stoppers with brake, (1) Solid door bottom guide

*Top track, Valance and L-bracket sold separately

*Wall-mounted for single and bi-parting doors only

2.6_ AIR Solid door hardware isometric view / ceiling-mounted



Each sliding door is composed of the following:

Top track

- 1_ Valance (varies by order)
- 2_Top track (varies by order)

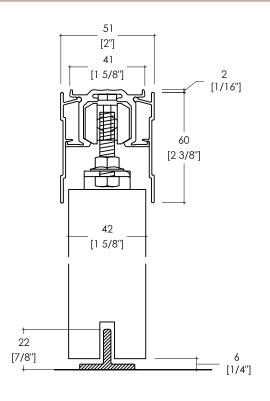
Not shown:

AIR Stopper with brake (2)

Door

- 3_ AIR roller (2)
- 4_ AIR bracket (2)
- 5_ (Material by others)
- 6_ (Cut out slot for bottom guide)
- 7_ Solid door bottom guide (1)

AIR Solid door hardware section and stile detail / ceiling-mounted



AIR Solid door hardware

Finish

Standard: Clear anodized aluminum (silver)

Application

Residential / commercial projects

Dimensions

Max weight 60kg [130lbs]

Panel thickness min. 38mm [1 1/2"] to max. 42mm [1 5/8"]

Included in hardware set (one door)

- *Top track, Valance and L-bracket sold separately
- *Best used as single, bi-parting and bi-pass doors
- *See Diagrams for recessing top track

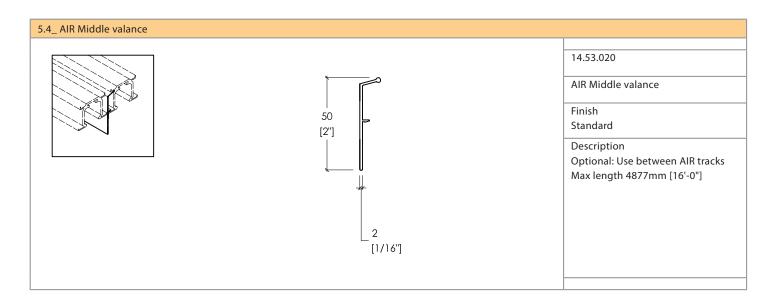
3_ Profile finishes							
3.1_ Standard finish _ Clear anodized aluminum (silver)							
A factory applied finish, anodizing increases wear resistance and gives the surface a smooth matte aluminum appearance. Color for representation purposes only.							
Standard finish Clear anodized (silver)							

4_ Panels							
4.1_ MDF							
Medium density fiberboard (MDF) is an engineered wood product made of wood fibers, wax and resin. MDF is an ideal surface for painting, application of direct glue wall-covering, or a base for upholstered panels. Maximum size 1219mm x 2438mm [4'-0" x 8'-0"]. Color for representation purposes only.							
MDF 10mm [1/4"]							
4.2_ Magnetic marker board							
Porcelain enamel coated magnetic marker board is a white dry erase board. Maximum size 1219mm x 2438mm [4'-0" x 8'-0"]. Avaliable as single or double sided. Colors for representation purposes only.							
FALZB KONZEPT APPARTHENT							

6mm [1/4"]

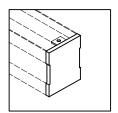
4.3_ Laminated glass							
Laminated glass, often referred to as "safety glass", is strong and durable and designed to maintain its integrity in the event of breakage.							
Maximum size 1219mm x 2743mm [4' x 9']. Colors for representational purposes only. May contain glass manufacturer safety mark							
Clear	Diffused white	Polar white					
6mm [1/4"]	6mm [1/4"]	6mm [1/4"]					
4.4_ Tempered glass							
	ad to evact cize and is stronger	than regular glass. If broken the	o alace chattors into small fragn	nents instead of sharp shards			
		epresentation purposes only. M					
Maximum Size 1215mm x 27 is	Similar of X 5 of a colors for the	epresentation purposes only. II	idilalactares glass bag in come	er or glass			
Class	Cating stable ad						
Clear 6mm [1/4"]	Satin etched 6mm [1/4"]						
Ollill [1/4]	Onnin [1/4]						
4.5_ Mirrored glass							
Silver mirror backed with a safety film. Single-sided mirror only, best used for closets. Maximum size 1219mm x 2438mm [4'-0" x 8'-0"]. Colors for representation purposes only.							
Mirror							
5mm [3/16"]							

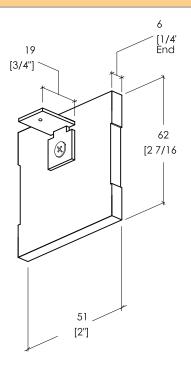
5_ Top tracks 5.1_ AIR Top track 14.55.020 41 AIR Top track [1 5/8"] Finish Standard Description Ceiling- or wall-mounted (add continuous L-bracket and wall-mounted end caps) [1 13/16"] Max length 4877mm [16'-0"] Note: If recessing top track please allow and additional 5" width in pocket (in additon to the top track), see diagram. If valance can not be removed, door can not be adjusted 5.2_ AIR Valance 14.50.020 **AIR Valance** 60 [2 3/8"] Finish Standard Description Use on one or both sides of track Max length 4877mm [16'-0"] [1/16"] 5.3_ AIR Continuous L-bracket 54 14.54.020 [2 1/8"] AIR Continuous L-bracket Finish 50 Standard [1 15/16"] Description Wall-mounted bracket for AIR Top track Prepared for assembly, includes track-to-bracket fasteners Max length 4877mm [16'-0"] Wall-mount for single doors only [1/4"]



6_ Accessories

6.1_ AIR End cap for top track / ceiling-mounted





ACC-AIR-ECB

AIR End cap for single top track / ceiling-mounted

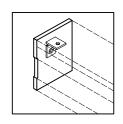
Finish

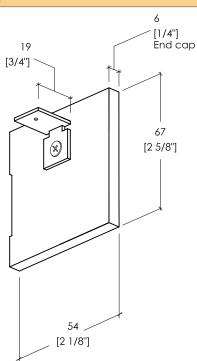
Standard

Description

For ceiling-mounted top tracks Includes (1) single end cap (1) bracket, (1) bracket-to-end cap screw, and (1) set screw

6.2_ AIR End cap for top track / wall-mounted, left





ACC-AIR-ECL

AIR End cap for top track / wall-mounted, left

Finish

Standard

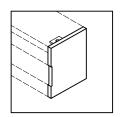
Description

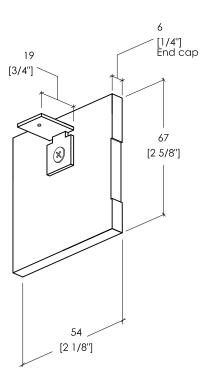
For wall-mounted top tracks Includes (1) single end cap (1) bracket, (1) bracket-to-end cap screw, and (1) set screw



SLIDING DOOR SYSTEM

6.3_ AIR End cap for top track / wall-mounted, right





ACC-AIR-ECR

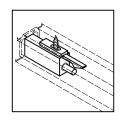
AIR End cap for top track / wall-mounted, right

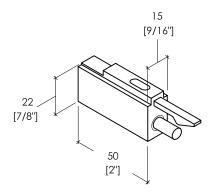
Finish Standard

Description

For wall-mounted top tracks Includes (1) single end cap, (1) bracket, (1) bracket-to-end cap screw, and (1) set screw

6.4_ AIR Stopper with brake





10.05.017

AIR Stopper with brake

Finish

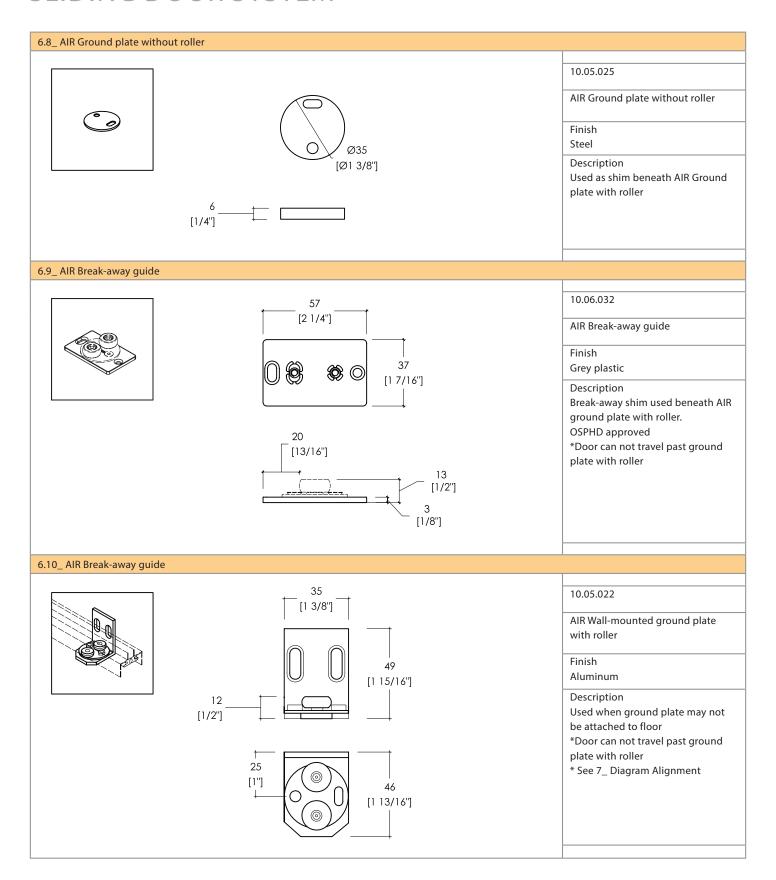
Black plastic

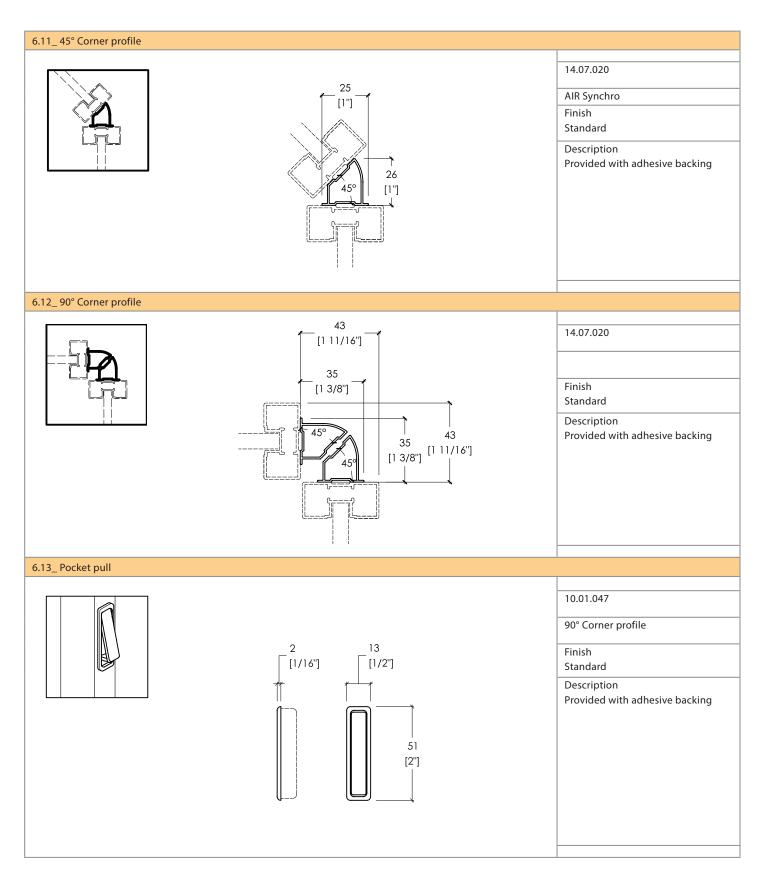
Description

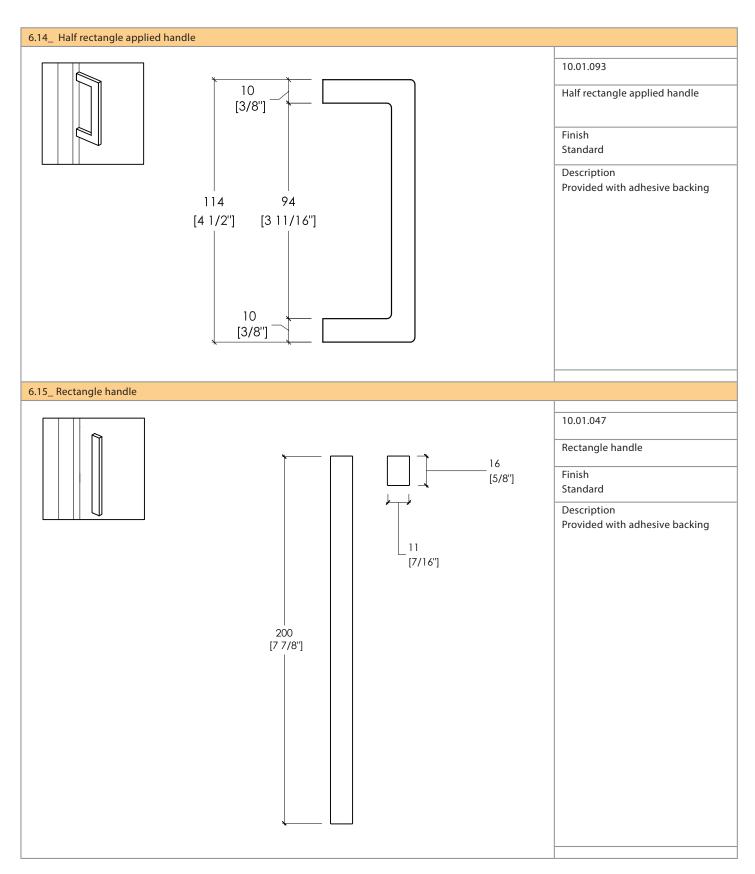
Used for stopping door and holding in the closed position Includes 1 mounting screw



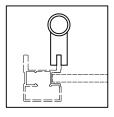
6.5_ AIR Stopper with positioner 10.05.015 AIR Stopper with positioner Finish Steel and black rubber 30 [1 3/16"] Description May be used in place of AIR 36 Stopper with brake [1 7/16"] *Standard stopper for Healthcare [7/8"] 6.6_ AIR Brake 10.05.030 AIR Brake Finish Black plastic Ø22 [1 1/4"] Description [Ø7/8"] Used between top rollers to slow doors over 41 kilo [90 lbs] *Standard brake for Healthcare 6.7_ AIR Ground plate with roller 10.06.030 AIR Ground plate with roller 38 Finish [1 1/2"] Steel and nylon Description Concealed under bottom rail, keeps door in line Floor fasteners not included * Door can not travel past ground plate with roller * See 7_ Diagram Alignment [3/8"]

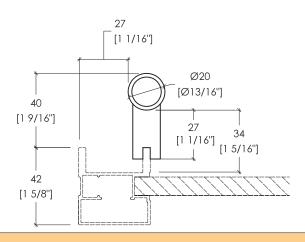






6.16_ Rod handle for \$3000





ACC-RDH-3000

Rod handle for \$3000

Finish

Standard

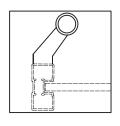
Description

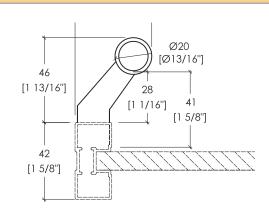
rements.

Adds vertical rod handle to \$3000

- *Includes plastic silver end caps
- *Avaliable in 305mm [1'-0"]
- *Can only be used with \$3000 See diagrams for clearance requi-
- *Avaliable in 305mm [1'-0"] intrements

6.17_ ADA handle for \$3000





ACC-RDH-1500SQ

Rod handle for \$1500 Square

Finish

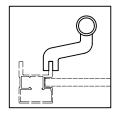
Standard

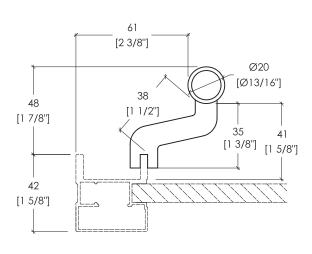
Description

Adds vertical rod handle to \$1500 Square

- *Includes plastic silver end caps
- *Avaliable in 305mm [1'-0"]
- *Can only be used with \$1500 See diagrams for clearance requirements.
- *Avaliable in 305mm [1'-0"] intrements

6.22_ Rod handle for \$1500 square





ACC-RDH-ADA

ADA handle for \$3000

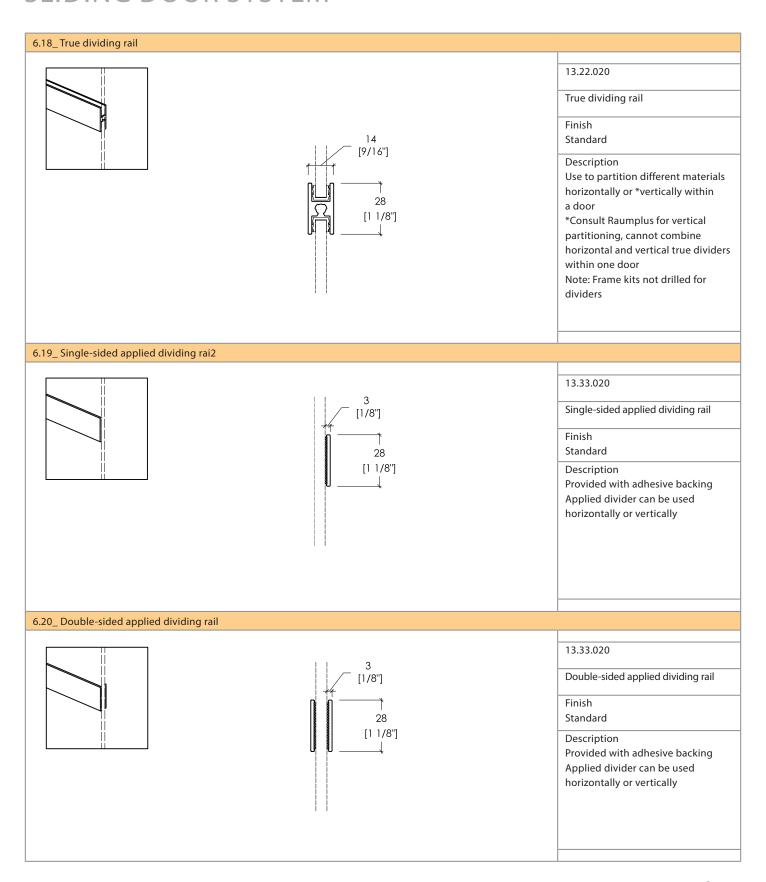
Finish

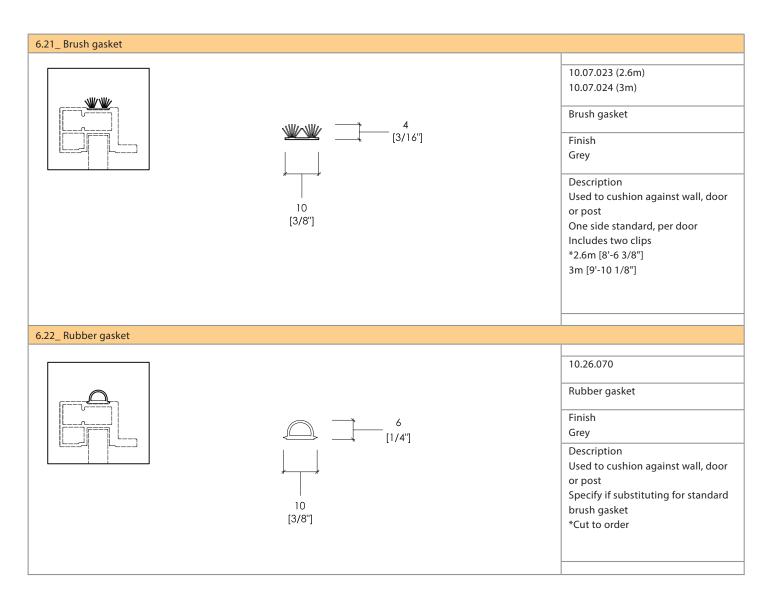
Standard

Description

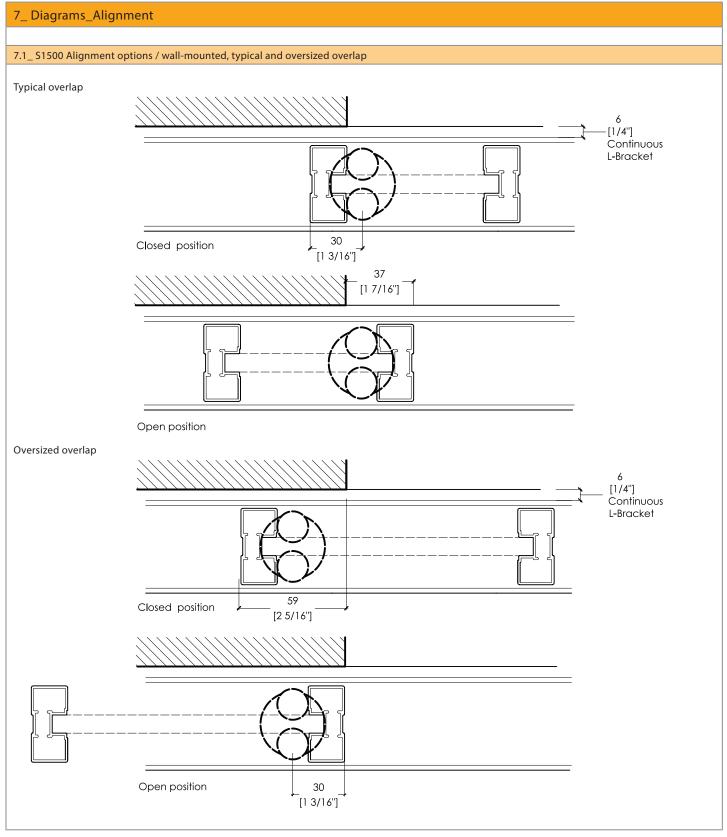
ADA bracket with rod handle complies with ADA requirements for sliding door handles, verify with local jurisdictions

- *Includes plastic silver end caps
- *Can only be used with S3000 profile. See diagrams for clearance requirements.
- *Avaliable in 305mm [1'-0"] intrements



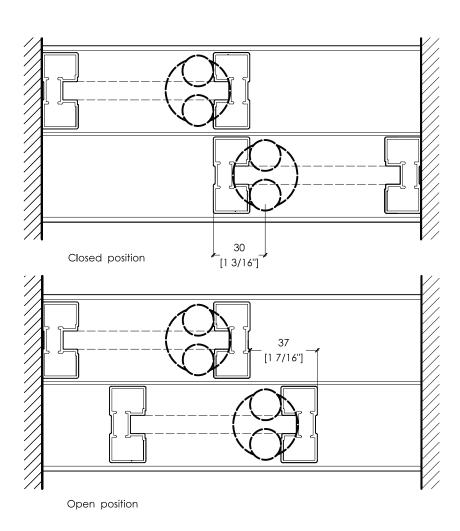


SLIDING DOOR SYSTEM



NOTE: Door can not travel past floor guide. To clear opening you must oversize the door.

7.2_ S1500 Alignment / offset bypass



7.3_ S1500 Alignment notes

Each AIR door is held in vertical plane at three points: the two top rollers and the ground plate with roller (floor guide).

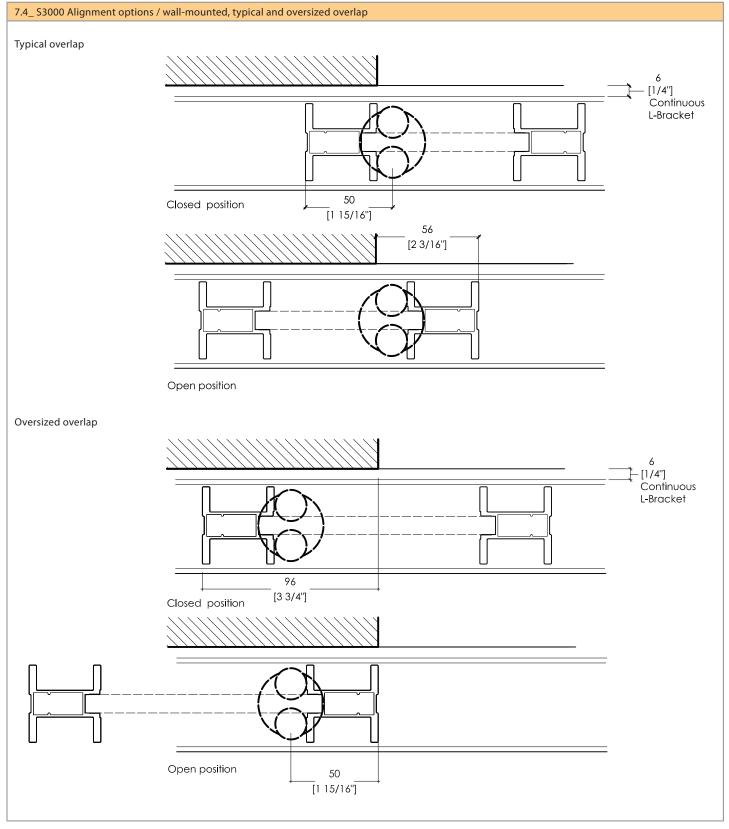
For wall-mounted doors, with a typical overlap (one stile each side of opening) the door will project into the opening by 37mm [1 7/16"] when in the open position. To fully clear the opening, a door must be oversized with an overlap on one side at a minimum of 59mm [2 5/16"]. For a symmetrical overlap the amount of the overlap must be doubled. These rules apply to single ceiling- or wall-mounted doors.

If installing as a pocket door with pre-shipped tracks please specify that the rollers ship with the tracks. The rollers must be in the tracks before the tracks are installed.

* Door can not travel past floor guide. To clear opening you must oversize the door.



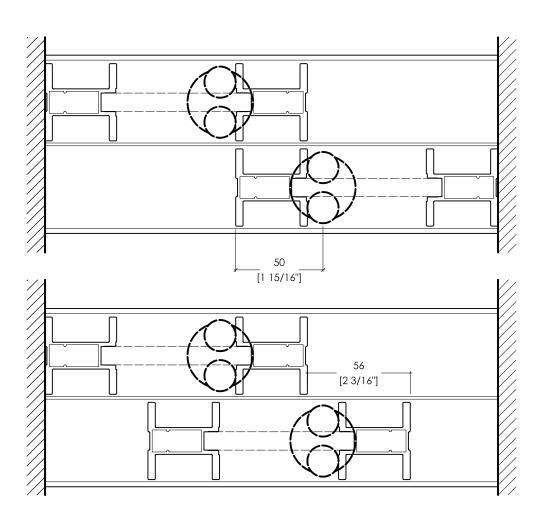
SLIDING DOOR SYSTEM



NOTE: Door can not travel past floor guide. To clear opening you must oversize the door.



7.5_S3000 Alignment / offset bypass



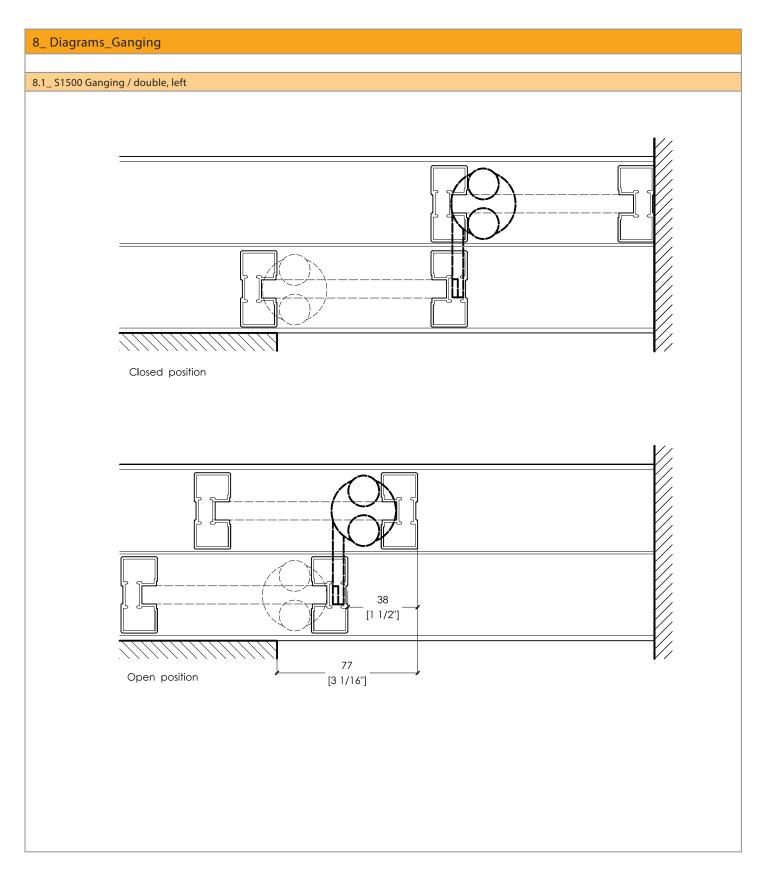
7.6_ S3000 Alignment notes

Each AIR door is held in vertical plane at three points: the two top rollers and the ground plate with roller (floor guide).

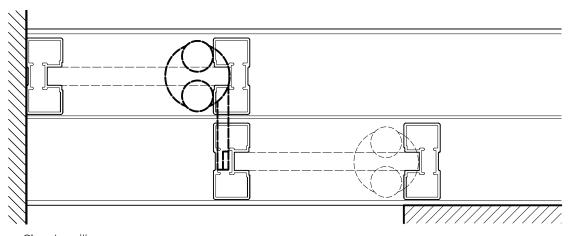
For wall-mounted doors, with a typical overlap (one stile each side of opening) the door will project into the opening by 37mm [2 7/16"] when in the open position. To fully clear the opening, a door must be oversized with an overlap on one side at a minimum of 96mm [3 3/4"]. For a symmetrical overlap the amount of the overlap must be doubled. These rules apply to single ceiling- or wall-mounted doors.

If installing as a pocket door with pre-shipped tracks please specify that the rollers ship with the tracks. The rollers must be in the tracks before the tracks are installed.

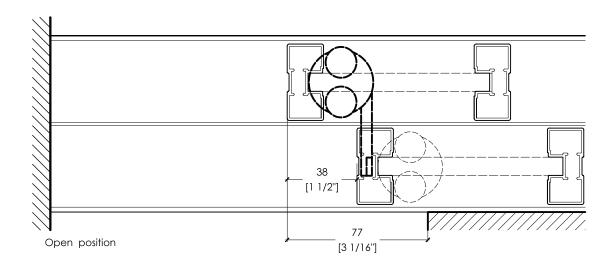




8.2_ S1500 Ganging / double, right



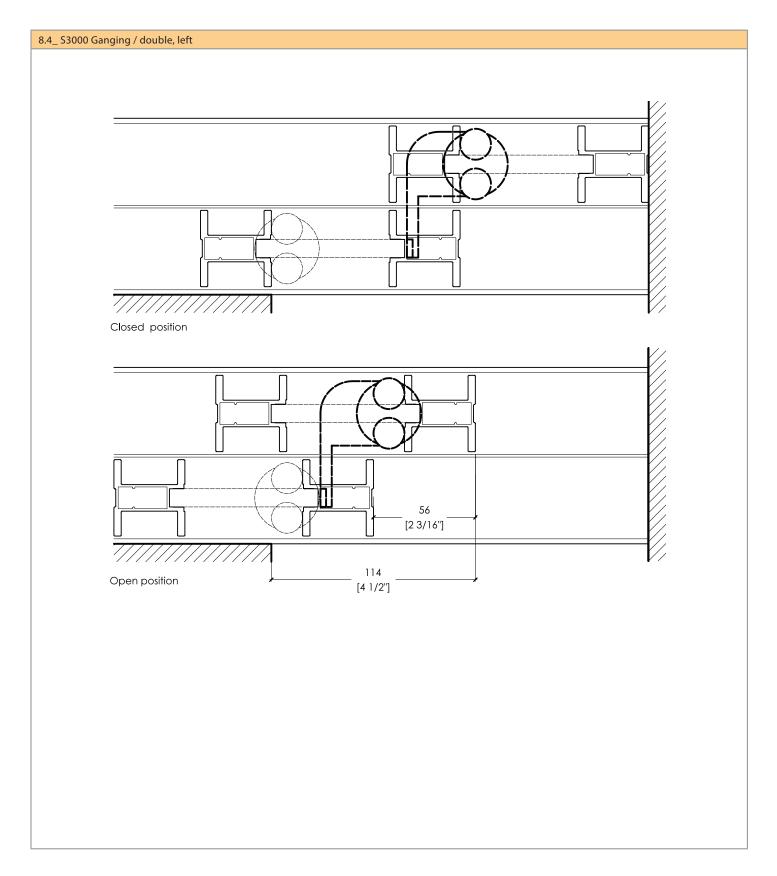


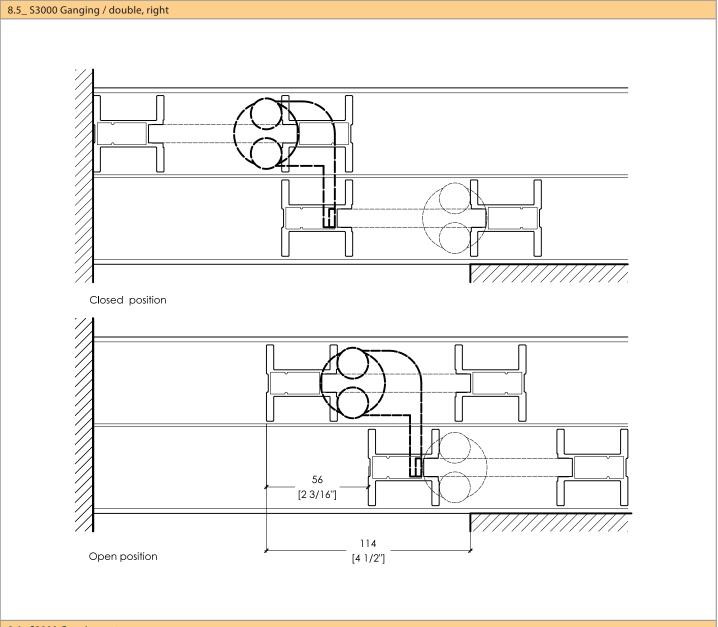


8.3_ S1500 Ganging notes

The ganging device makes it possible to open and close two AIR doors in one motion. Like the ground plate with roller, the ganging device is concealed under the bottom rail and keeps each door in line with the other doors. The first door will always have a ground plate with roller, which serves to anchor both doors to the floor. Refer to the diagrams to specify left or right ganging device.

Please note: doors ganged to each other stack staggered from one another (see diagrams).





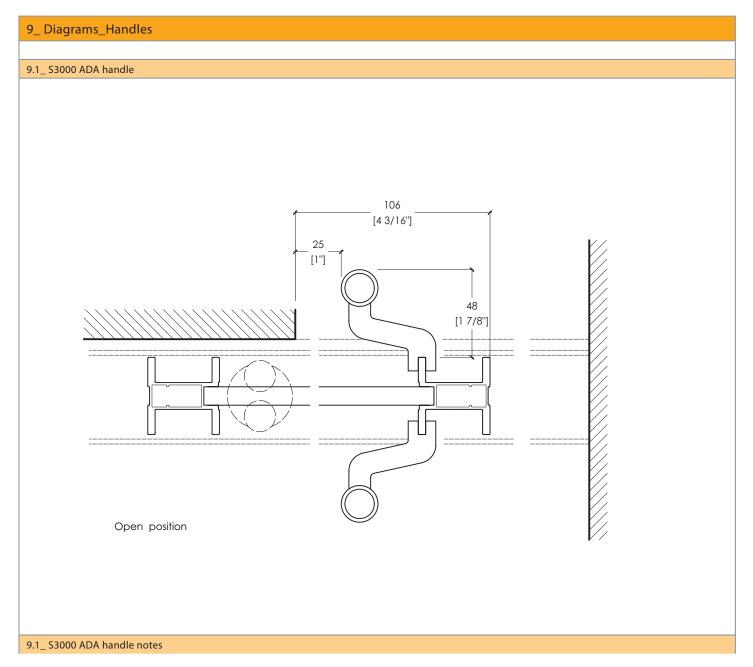
8.6_ S3000 Ganging notes

The ganging device makes it possible to open and close two AIR doors in one motion. Like the ground plate with roller, the ganging device is concealed under the bottom rail and keeps each door in line with the other doors. The first door will always have a ground plate with roller, which serves to anchor both doors to the floor. Refer to the diagrams to specify left or right ganging device.

Please note: doors ganged to each other stack staggered from one another (see diagrams).



SLIDING DOOR SYSTEM

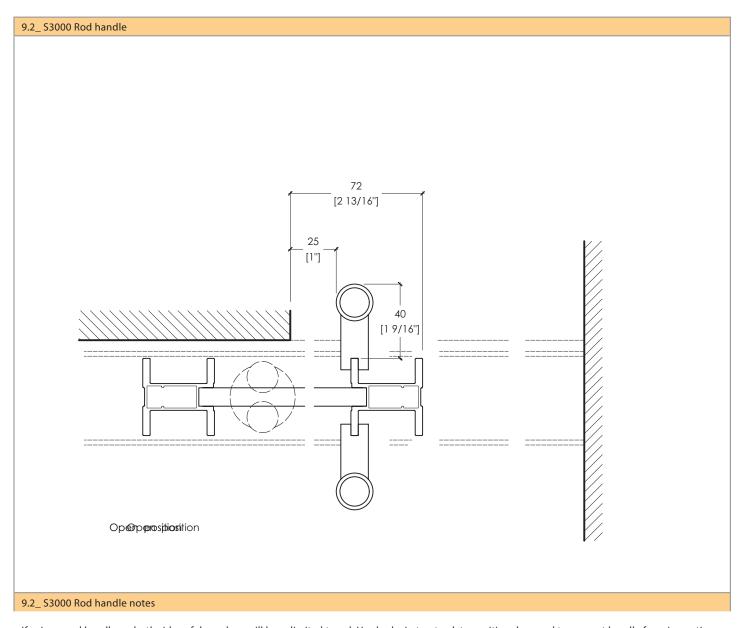


ADA bracket with rod handle complies with ADA requirements for sliding door handles, verify with local jurisdictions. If using handle on both sides of door, door will have limited travel. Use brake in top track to position door and to prevent handle from impacting wall.



^{*}ADA rod handle can only be used with \$3000 profile

^{*}Avaliable in 305mm [1'-0"] intrements



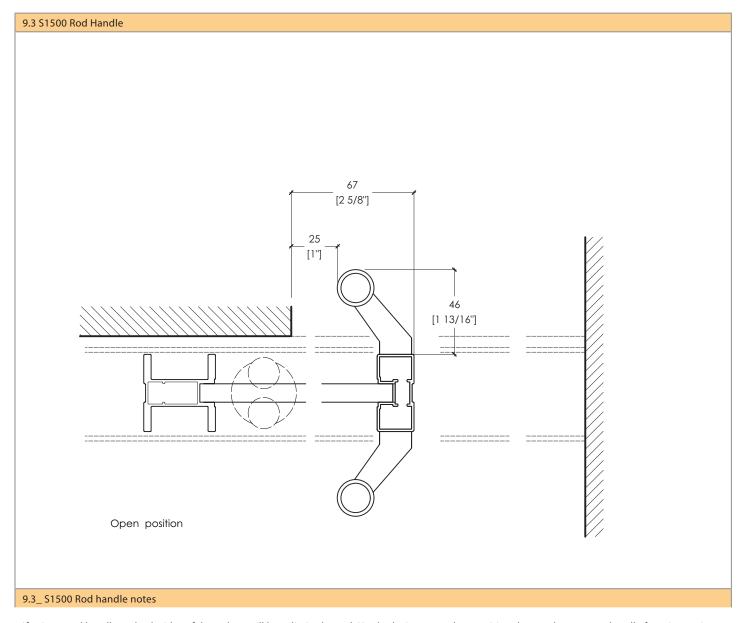
If using a rod handle on both sides of door, door will have limited travel. Use brake in top track to position door and to prevent handle from impacting wall.

*ADA rod handle can only be used with \$3000 profile

*Avaliable in 305mm [1'-0"] intrements



SLIDING DOOR SYSTEM

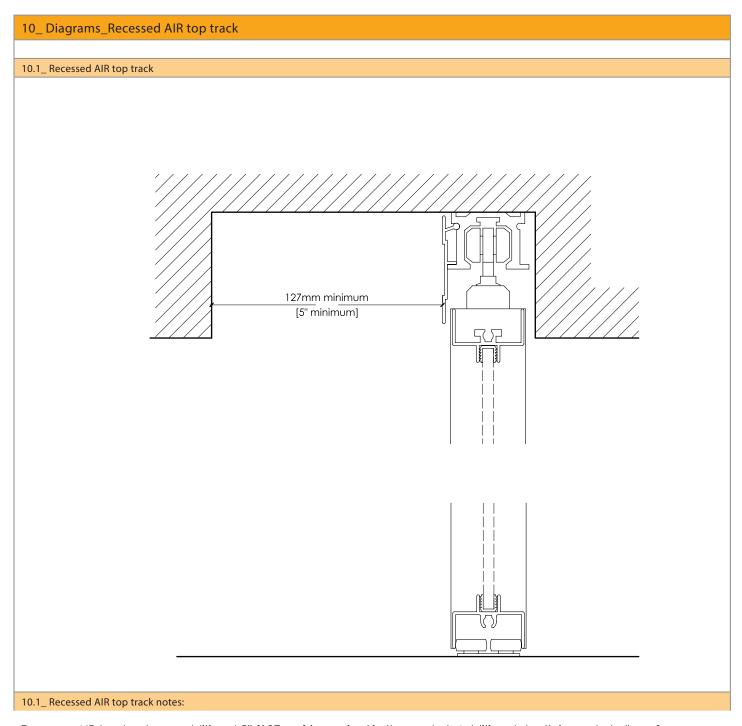


If using a rod handle on both sides of door, door will have limited travel. Use brake in top track to position door and to prevent handle from impacting wall.

*ADA rod handle can only be used with \$3000 profile

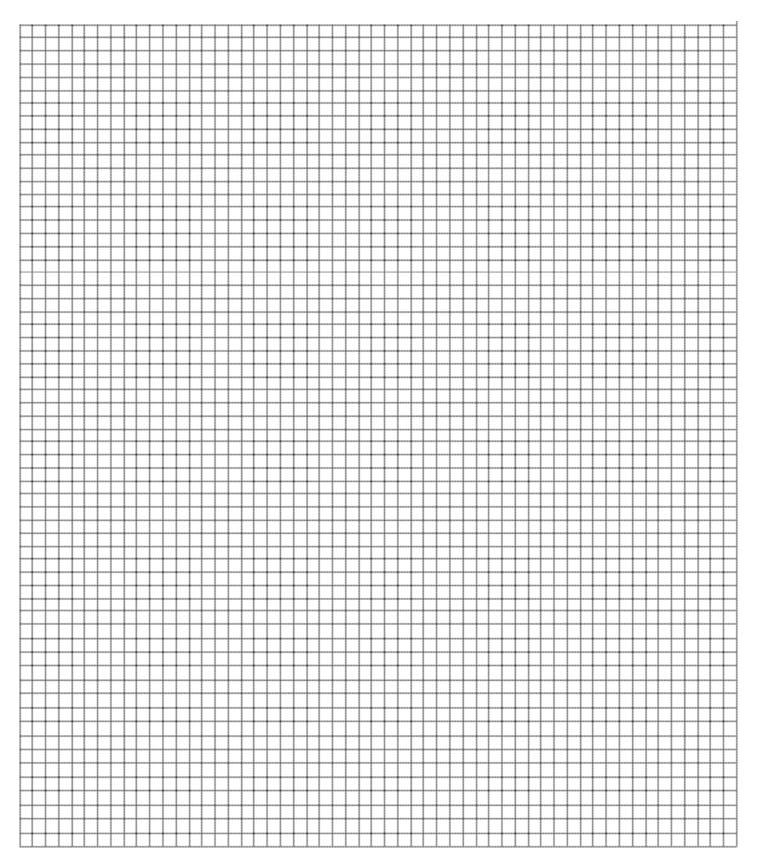
*Avaliable in 305mm [1'-0"] intrements





To recess AIR top track, an additional 5" [127mm] is required in the pocket. Additional depth in pocket allows for access to hardware. Adjustment for the AIR door occurs at the nut and bolt, where the top roller is connceted to the fixation plate on the top rail. Door will need to be adjusted upon installation and over time. The valance covers the hardware so its is not visible, it is not integral for the operation of the door.





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